

# Vacuum physics and technology and the practice of helium leak detection Ref. BL111 24 hours (including 7 hours of 40-30 workshop practice)

## LEARNING OBJECTIVES

To understand the basic princibles of vacuum physics. To become familiar with pressure measurement and leak detection techniques (Helium methodology) To acquire a better understanding of the operating principles and issues related to vacuum systems.

## WHO WILL BENEFIT MOST?

Operators or technicians working with vacuum systems.

Users of installations having sealing or leak tightness constraints.

## PREREQUISITES

Prior experience on vacuum installations is preferable.

PROGRAM

## MODULE 1 – DISTANCE LEARNING

## Individual e-learning start-up activities 2-3 hours

Science and Technology Positioning Test Courses and videos to start exploring the subject Vacuum physics - pumps - pressure gauges - helium methodology - operation of a helium leak detector

## First live virtual class with the trainer – 3 hours

## 1. General introduction on vacuum physics

General information on vacuum production Notion of pressure degassing The main laws on vacuum physics

## Second virtual classroom – 3 hours

## 2. Vacuum production

Rotary vane pumps Molecular pumps Turbo pumps Cryo pumps Ion pumps

## Third virtual classroom – 3 hours

## 3. Pressure measurements

Pirani Penning Triode gauges Helium cell Mass spectrometry Gas analyser

*Individual training activities - 2-3 hours* Knowledge tests with application exercises

Fourth virtual classroom – 3 hours

## 4. Leak detection: helium methodology

Hood and spray vacuum test Helium sniffing Presurisation test Sensitivity Tolerances

## MODULE 2 - HANDS-ON IN WORKSHOP

# 5. Questions/answers, demonstrations on vacuum systems

Vacuum production Pressure measurement Adjustments and recognition of symptoms of deterioration

## 5. Hands-on exercises

Looking for leaks using global, partial or spray helium On request : Sniffing test Sniffing test by accumulation

Quiz on the whole course "physics and vacuum technology".

## INNOVATIVE TEACHING RESOURCES

## Module 1: distance learning

#### 1- autonomous e-learning with the 40-30 collaborative platform

Course made up of several modules with powerpoint lessons, videos, quizzes, etc.

Working time from 2 to 4 hours depending on the participants.

The participant will receive his or her login and password in his or her email box;

40-30 will have access to the connection time to the platform and to the exercises carried out.



# 2. e-learning in a virtual classroom (VISIO) with the trainer

Alternating between lectures, technical demonstrations, exercises and interaction with participants.

## Module 2: Practical work (hands-on) in the workshop

**On-site training equipment:** demonstration bench, helium leak detectors, vacuum pumps,

pressure gauges, demonstration tools.

## **Teaching methods :**

Alternating between technical demonstrations and tutorials.

Session limited to 6 participants.

The duration and content is adaptable according to the participants' wish: give priority to the detection of leakage, pumping systems, vacuum generation, degassing.

Possibility to plan a half-day of practice in more on your site.

Multiple choice questions at the beginning and end of the training.

## MAIN TRAINER

Michel THIAM: PhD in Physics (Strong Experience in Surface Physics and Surface Chemistry under UHV Conditions), from 40-30 Engineering Department, certified NDT Leak detection level 2.

## DATES & LOCATION

Every morning, from 26 to 30 April 2021 - Distance Learning The day of 20 May 2021 - on-site practical training 40-30 les Ulis (91)

Every morning, from 24 May to 28 May 2021 -Distance learning The day of 29 June 2021 - practical on-site training 40-30 Bernin (38)

Sessions open from 4 registered participants and limited to 6 participants.

PRICE per person lunch included for the day at 40-30

Complete training (24 hours): 1 656  $\in$  ex.VAT Only the remote module (17 hours): 1 173  $\in$  ex.VAT

On quotation for a specific training course for your company